

PEBAX® 5513 SA 01

Polyether block amide **Pebax® 5513 SA 01 resin** is a thermoplastic elastomer made of flexible polyether and rigid polyamide. Added to PA6, **Pebax® 5513 SA 01 resin** enhances the properties of PA6, especially at low temperatures and low humidity content, at the same time maintaining the transparency of the nylon film and improving its soft touch. This SA grade is specially designed to food uses.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
MECHANICAL PROPERTIES			
Tensile Modulus	- / 180	MPa	ISO 527-1/-2
	- /	psi	
Yield stress	26100 14713	MPa	ISO 527-1/-2
	2030 / 1890	psi	
Yield strain	32 / 30	%	ISO 527-1/-2
Nominal Strain at Break	>50 / >50	%	ISO 527-1/-2
Strain at Break TPE	>300 / *	%	ISO 527-1/-2
Stress at Break TPE	60 / *	MPa	ISO 527-1/-2
	8700 / *	psi	
Shore D Hardness	54 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / No Break	kJ/m²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 34	kJ/m²	ISO 179/1eA
	- / 16.2	ftlb/in²	
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	195 / *	°C	ISO 11357-1/-3
Vicat Softening Temperature, 50°C/h 50N	169 / *	°C	ISO 306
	336 / *	°F	
OTHER PROPERTIES			
Water Absorption	6.7 / *	%	Sim. to ISO 62
Humidity Absorption	1.3 / *	%	Sim. to ISO 62
Density	1090 / 1090	kg/m³	ISO 1183
	1.09 / 1.09	g/cm³	

MAIN APPLICATIONS: • PA6 film additive

PACKAGING:

This grade is delivered dried in sealed packaging (454 kg rigid containers) ready to be processed.

PEBAX[®]

5513 SA 01

SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max): 220°C / 240°C / 260°C.
- Typical mold temperature: 25–60°C.
- Drying time and temperature (only necessary for containers opened for more than two hours): 5-7 hours at 70-90°C.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max): 220°C / 235°C / 250°C.
- Drying time and temperature (only necessary for containers opened for more than two hours): 5-7 hours at 70-90°C.

PROCESSING Injection Molding, Other Extrusion	
DELIVERY FORM Pellets	
SPECIAL CHARACTERISTICS Heat Stabilized	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	